

# PANTARHIT<sup>®</sup> M (FM)

Superplasticizer acc. to EN 934-2 for concrete

Item No 0810

Also suitable as concrete plasticizer PANTARHIT® M (BV)

# FIELDS OF APPLICATION

PANTARHIT<sup>®</sup> M (FM) is a superplasticizer for the concrete production in precast- and ready-mix concrete plants.

PANTARHIT<sup>®</sup> M (FM) is able to enhance concrete's consistency by several classes e.g. from F1/F2 up to F5 (is equivalent to S1/S2 – S5).

## DOSAGE

Recommended dosage range 0.2 - 3.3 mass-% of the cement content; is equivalent to 2 - 30 ml per kg cement.

For F5 concrete | a = 620 mm Having an initial consistency at the end of F2: approx. 13 ml per kg cement

For high early strength concrete in road constructions approx. 25 ml per kg cement.

## WORKING PRINCIPLE

PANTARHIT<sup>®</sup> M (FM) reduces the surface tension of water and ensures a strong plasticizing effect thereby. This leads on to a significant improvement in concrete's workability, pumping, levelling and compaction.

PANTARHIT<sup>®</sup> M (FM) allows the production of early high strength concrete.

 $\mathsf{PANTARHIT}^{\circledast}$  M (FM) does not entrain air voids into the concrete.

## **TECHNICAL DATA**

Homogeneity	homogenous
Colour	colourless to yellowish
State	liquid
Density	1.12 ± 0.03 g/cm <sup>3</sup>
pH-value	6.0 ± 1.0
Chloride content	< 0.10 mass%
Alkali content (Na₂O equivalent)	< 4.0 mass-%
Workability	from +1 °C
Shelf life	approx. 1 year from date of production if stored properly
Storage conditions	Store in unopened, original sealed packag- ing between +5 °C and +25 °C. Protect from frost and insolation.



### **PROCESSING INDICATIONS**

PANTARHIT<sup>®</sup> M (FM) should be added to the ready-mixed concrete.

The mixing time must comply with the regulations defined in EN 206-1.

In a truck mixer, the duration of re-mixing after the main mixing process should not be less than 1 min/m<sup>3</sup> and not less than 5 minutes after adding the admixture.

This product is not classified as hazardous according to the CLP regulations. See safety data sheet for further information.

#### PACKAGING

- 301 can
- 200 l barrel
- 1000 l container
- loose by bulk supply

#### REMARKS

This information describes the application- and processing possibilities of a product and its operation principles under regular conditions. Having no influence on the further application and processing, especially in conjunction with other construction materials, the given indication are neither a warranty in respect of the product's properties or its fitness for a particular purpose nor a full instruction of use. This information, any other recommendation or verbal advice are not binding and do not infer to any liability or legal demand.

Due to continuous further development, the most recent Technical Data Sheet is valid and will be supplied on request. All orders are accepted subject to our current general terms and conditions.

Edition: 04 May 2021

SUITABILITY- AND PRE-TESTS ARE NECESSARY BEFORE APPLYING THE CONCRETE ADMIXTURE!